



## ARK-B 420 L5

Powered by Baudouin

WATER COOLED

3 PHASE

50 HZ

DIESEL



### GENERAL CHARACTERISTICS



|                  |          | Prime <sup>1</sup> | Standby <sup>2</sup> |
|------------------|----------|--------------------|----------------------|
| Power            | kVA / kW | 385 / 308          | 420 / 336            |
| Speed            | r.p.m    | 1500               |                      |
| Standard Voltage | V        | 400/230VAC         |                      |
| Power Factor     | Cos Phi  | 0.8                |                      |

#### ~ Prime Power (PRP)

It is a form of operation under variable load as a constant power supply. The average load must be 70%. 10% overload every 12 hours is permitted when operating under variable load for 24 hours.

#### ~ Standby Power (ESP)

A variable-load limited-time behavior in the event of a loss of a reliable mains supply. It is used as a backup to the network energy and overloading is not allowed.

**Arkén Generator** holds following certificates: **ISO 9001:2015, CE, TS ISO8528-5, TS ISO 8528-13, TS ISO 8528-4, ISO 10002:2014, ISO 14001:2015, ISO 45001:2018, Noise Directive 2000/14/EC G3 class ISO 8528-5/15.10.2015 ISO 8528-13/13.04.2018**

Arkén Generator products are manufactured according to following EEC standards:

|                          |                     |
|--------------------------|---------------------|
| Machinery Directive      | 2006/42/EC          |
|                          | EN ISO 12100:2016   |
| Low Voltage Directive    | 2014/35/EU          |
| Noise Directive          | 2000/14/EC          |
| Controlgear & Switchgear | TS ISO 8528-4 :2015 |
| Generating Sets          | TS ISO 8528-5 :2015 |
| Safety                   | TS EN 12601 :2013   |




**Engine Technical Data 1500 r.p.m.**

|                                 |                                       |
|---------------------------------|---------------------------------------|
| Brand:                          | BAUDOUIN                              |
| Power PRP [kW]:                 | 350                                   |
| Model:                          | 6M21G400/5                            |
| N° of Cylinders / Valves:       | 6/24                                  |
| Engine Type:                    | 4                                     |
| Displacement [lt] :             | 12,54                                 |
| Aspiration:                     | Turbocharged - Aftercooled            |
| Bore[mm] x Stroke[mm] :         | 127x165                               |
| Compression Ratio:              | 16:1                                  |
| Air Filter:                     | Heavy Duty                            |
| Cooling Method:                 | Water Cooled (water + %50 antifreeze) |
| Total Coolant Capacity (lt):    | 55                                    |
| Governor Type :                 | Electronic                            |
| Electrical System:              | 24VDC                                 |
| Battery Charger Current:        | 70                                    |
| Oil Capacity [lt] :             | 32                                    |
| Exhaust Gas Flow PRP [m³/min] : | 60                                    |
| Exhaust Gas Temp. [°C] :        | ≤580                                  |
| Air Flow PRP [m³/min] :         | 22,1                                  |
| Cooling Air Flow PRP [m³/min] : | 398                                   |
| Starter Power (kW) :            | 7,5                                   |
| Standard Battery Voltage [V]:   | 24VDC                                 |
| Standard Battery Capacity:      | 2x105Ah                               |
| Standard Battery Type:          | Maintenance-Free Lead Acid            |

**Fuel Consumption (lt/h):**

| %110 ESP | %100 PRP | %75 PRP | %50 PRP |
|----------|----------|---------|---------|
| 91.3     | 82.1     | 60.7    | 41      |

(The specific gravity is 0.84 and the fuel is considered to be BS2869, Class A2.)

**Alternator Data**

|                                                   |                |
|---------------------------------------------------|----------------|
| Brand:                                            | LINZ           |
| Model :                                           | PRO28L G/4     |
| Voltage :                                         | 400 /230 VAC   |
| Number of Phase :                                 | 3              |
| Power Factor:                                     | 0.8            |
| Number of Poles:                                  | 4              |
| Connection Type:                                  | Star           |
| Bearing:                                          | Single         |
| Insulation Class:                                 | H              |
| Protection Class:                                 | IP23           |
| Winding:                                          | 5/6            |
| Control System :                                  | Self Excited   |
| Voltage Regulator :                               | Electronic AVR |
| Efficiency 4/4 400VAC 50Hz (cosφ=1) :             | 95.2           |
| Voltage Regulation :                              | ±%1            |
| THD:                                              | <%3.3          |
| Apparent Power [kVA] Prime 400VAC 50Hz 125°C/40°C | 400            |



### Control Panel



ISO8528-4  
IP44  
ARK700E Control Unit  
DSE Control Unit (Optional)  
Emergency Stop Button  
Battery Charger 5Amp  
Governor  
Connection Bus (Under Panel)  
Control Relays  
Thermal & Magnetic Protection (Optional)

#### Control Device Specifications

- IP65 Front Panel
- Automatic/Manual/Test operation modes
- CanBus J1939 ECU
- 2nd Language Selection
- Last 500 incident and alarm information record
- Statistical Record
- Grid and Generator phase order control
- Grid Voltage Control
- RS-485 Communication
- GPRS - Ethernet connection (Optional)
- Automatic transfer switching control and motor control



### Dimensions & Weights

|           | L [mm]<br>Length | W [mm]<br>Width | H [mm]<br>Height | Dry Weight [kg] | Fuel Tank<br>Capacity (lt) | Service Hour<br>Without<br>Refueling | Sound Level<br>dBA@7mt |
|-----------|------------------|-----------------|------------------|-----------------|----------------------------|--------------------------------------|------------------------|
| Open Type | 3230             | 1450            | 1801             | 2848            | 820                        | 10,0                                 | n/a                    |



|             | L [mm]<br>Length | W [mm]<br>Width | H [mm]<br>Height | Dry Weight [kg] | Fuel Tank<br>Capacity (lt) | Service Hour<br>Without<br>Refueling | Sound Level<br>dBA@7mt |
|-------------|------------------|-----------------|------------------|-----------------|----------------------------|--------------------------------------|------------------------|
| Canopy Type | 4061             | 1510            | 2127             | 3700            | 820                        | 10,0                                 | 85                     |



Door Widths

W [mm]  
Width  
3170



#### ENGINE

**Arkent Jenerator** provides industrial diesel engines that meet ISO 8528, ISO 3046 specifications; **heavy duty type**; oil, air or water-cooled depending on the requirements; low fuel consumption; with mechanical and/or electronic type of governor mounted on fuel pump to ensure precise speed adjustment and regulation; with oil, fuel and air filter system based on diesel type; oil and fuel designed for heavy operational conditions in order to make sure the unit lasts a long time with high performance; 4-stroke; direct injection with all the limit and level sensors required for diesel protection. The diesel engine is supplied with all the necessary equipment for safe operation. Only engines designed for standby are not included in the production portfolio.

#### ALTERNATOR

**Arkent Jenerator** uses original European brand alternators for its gensets, that complies with all international certificates, IEC 60034-1, ISO8528-3, EN55011, BS4999-5000 VDE 0530, depending on their power and requirements. The alternators, that has high efficiency and high performance for all conditions, have all the quality certificates and comply with world standards.

#### COOLING SYSTEM

**Arkent Jenerator** chooses its radiators from the original selection or from approved vendor list of its engine on boards for the purpose of usability, spare part availability, high performance and maximum efficiency. 55C remote type radiators are applicable.

#### FRAME

**Arkent Jenerator** manufactures its own chassis based on international standards for all generator sets. The frames are designed and manufactured to provide high strength from the inside of the plate panel or profile to the vibration and stresses.

#### FUEL TANK

**Arkent Jenerator** uses an in-chassis daily fuel tank in generator sets up to 800kVA. Larger power sets are supplied with an external stand-type fuel tank. Fuel tanks can be manufactured from plate steel or other suitable materials in accordance with the relevant standards. Arkent fuel tanks mainly include:

- \* Fuel fill point and cap
- \* Tank vents
- \* Fuel outlet valve
- \* Fuel return connection
- \* Tank drain plug
- \* Sludge, etc. accumulation section
- \* Transparent fuel level gauge
- \* Floating level switch / Automatic Fill (Optional)

#### CANOPY

To provide sound isolation (ISO8528-10:1998) and to protect the generator from corrosive effects of external weather conditions, cabinets or containers are used depending on the size of the generator or the degree of sound intensity. Even low noise level is targeted principally, the cabins are designed in order to deliver stated power, in addition to the conditions set by ISO3046 and ISO8528, according to the tropical climate at 50C ambient temperatures, relative humidity of 30% at sea level is designed to deliver the declared power. Cabs come with a compact construction, low height, low sound level, easy access to the engine-alternator and control panel, lifting at two point, exhaust silencer stored in the cabin for safety and non-corrosion protection, and with ease of disassembly.

#### DOCUMENTATION

Maintenance and operation manual, Engine and alternator manuals, Controller booklet, Warranty sheet, Electrical diagram.

#### WARRANTY

The warranty period begins from the date of the invoice of the item and runs upto 1 Year or 1000 hours.

